



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.4701

Job Sheet 215348



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/20

Job Tracking No:

Due Date: 12/21/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	1 pcs	12/21/20	12/21/20	0.00	0.00	Packaging 1 - SCH-S	DAS 64 9-89	DEC 14 2020
110	QC 4	1 pcs	12/21/20	12/21/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68	DAS 72 9-89	
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		DEC 23 2020
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
120	Packaging 3-1 - Stock - B4B	1 pcs	12/21/20	12/21/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S323487



Part: 649.4701

Job No: 215348

Serial No/Batch: S323487

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/06/13-BRAZIL STC 2

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	72
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	DEC 23 2020
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130 QC 21 - FG	1 pcs	12/21/20	0.00 0.00	QC 21 - FG - 21	DEC 23 2020
				QC 21 - FG - 70	
				QC 21 - FG - 9	DAS 21 9-89
				QC 21 - FG - 77	
				QC 21 - FG - 28	

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

218679

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	N/A
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Packaging 1 - Pick Kit	5312295
601.3493	Quick Release Pin	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5304266
646.9910	Struts	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5270677
647.9014	Strut Bracket	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5296189
649.4811	Clip	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5136505
649.4812	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5209063
649.4813	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5296213
649.4814	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5288638
649.4815	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5212356
649.4816	Doubler	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5285678
649.4817	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5284669
649.4818	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5285636
649.4819	Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5213761
649.4820	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5066654
649.4901	Upper Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5308504
649.4902	Lower Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5308521
649.5010	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5200715
649.5011	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5297919
649.5012	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5296787
649.5013	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5298791
649.5110	Wiper Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5295078
649.5111	LH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5298913
649.5112	RH Wiper Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5271610
649.5113	Wiper Deflector Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5295551
649.5210	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5296236
649.5211	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5296217
649.5212	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172870

649.5213	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit
649.5214	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit
91420A230	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit
AN3C12A	Bolt	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
AN4C5A	Bolt	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
AN4C7A	Bolt	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
AN970-3	Washer	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
CR3213-4-5	Rivet	24 Ea (24 ea)	90-Packaging 1 - Pick Kit
CR3213-5-4	Cherry Rivet	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
MS20426AD3-4	Rivet	32 Ea (32 ea)	90-Packaging 1 - Pick Kit
MS20426AD4-4	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
MS20426AD3-5	Rivet	6 Ea (6 ea)	90-Packaging 1 - Pick Kit
MS20470AD4-5	Rivet, Universal Head	22 Ea (22 ea)	90-Packaging 1 - Pick Kit
MS20470AD5-11	Rivet	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
MS21042L4	Nut	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
MS21042L08	Nut	9 Ea (9 ea)	90-Packaging 1 - Pick Kit
MS21042L3	Nut	22 Ea (22 ea)	90-Packaging 1 - Pick Kit
MS21059-3	Nut Plate	3 Ea (3 ea)	90-Packaging 1 - Pick Kit
MS21069-08	Anchor Nut	16 Ea (16 ea)	90-Packaging 1 - Pick Kit
MS24694-S62	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
MS24694-C57	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
MS27039-1-12	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
MS27039-1-13	Screw	13 Ea (13 ea)	90-Packaging 1 - Pick Kit
MS27039-1-14	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
MS27039-1-18	Screw	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
MS27039-08-24	Screw (MS27039-0824)	3 Ea (3 ea)	90-Packaging 1 - Pick Kit
MS27039-1-08	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
MS27039-1-10	Screw	6 Ea (6 ea)	90-Packaging 1 - Pick Kit
MS27039-08-13	Screw	12 Ea (12 ea)	90-Packaging 1 - Pick Kit
MS27039-08-19	Screw	26 Ea (26 ea)	90-Packaging 1 - Pick Kit
MS27039-1-25	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
NAS1834C3-300	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
NAS1832-3-7	Insert	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS1832-4-7	Insert	2 Ea (2 ea)	90-Packaging 1 - Pick Kit
NAS1149F0332P	Washer (AN960-10L)	53 Ea (53 ea)	90-Packaging 1 - Pick Kit
NAS1149FN832P	Washer (AN960-8)	18 Ea (18 ea)	90-Packaging 1 - Pick Kit
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS1149F0363P	Washer (AN960-10)	16 Ea (16 ea)	90-Packaging 1 - Pick Kit
NAS1149CN832R	Washer (AN960C8)	4 Ea (4 ea)	90-Packaging 1 - Pick Kit
NAS1330S08KB321	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS620C-10L	Washer	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS1330S08KB106	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit
NAS9303B-5-03	Rivet	4 Ea (4 ea)	90-Packaging 1 - Pick Kit

5296240
5266172
5299101
5309712
5304764
5235182
5304829
5309214
5287189
5304747
5237814
5234574
5318176
F107100-1
5307361
5314382
5318124
F123900-3
5314859
5074200
5119850
531101
5285411
5124326
5285139
F124326-3
5250566
5312975
5298200
F124326-8
F124326-5
F1274132
F128186
5314664
5314646
5309801
5316423
5316414
5260847
5289458
5098506
5123464
5043783
5289300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	19	0
	601.2045	1	47	0
	601.3493	2	9	0
	646.9910	4	23	0
	647.9014	8	11	0
	649.4811	1	13	0
	649.4812	1	8	0
	649.4813	2	14	0
	649.4814	2	14	0
	649.4815	4	40	0
	649.4816	1	8	0
	649.4817	4	16	0
	649.4818	1	11	0
	649.4819	2	16	0
	649.4820	1	4	0
	649.4901	1	2	0
	649.4902	1	3	0
	649.5010	1	11	0

649.5011	1	9	0
649.5012	2	4	0
649.5013	2	5	0
649.5110	2	3	0
649.5111	1	5	0
649.5112	1	11	0
649.5113	2	4	0
649.5210	2	5	0
649.5211	1	8	0
649.5212	1	7	0
649.5213	2	9	0
649.5214	1	15	0
91420A230	13	56	0
AN3C12A	8	115	0
AN4C5A	4	36	0
AN4C7A	2	74	0
AN970-3	2	95	0
CR3213-4-5	24	246	0
CR3213-5-4	8	126	0
MS20426AD3-4	32	1,497	0
MS20426AD3-5	6	2,802	0
MS20426AD4-4	4	14,462	0
MS20470AD4-5	22	404	0
MS20470AD5-11	2	1,017	0
MS21042L08	9	2,049	0
MS21042L3	22	1,347	0
MS21042L4	4	1,693	0
MS21059-3	3	35	0
MS21069-08	16	16	0
MS24694-C57	2	85	0
MS24694-S62	2	34	0
MS27039-08-13	12	126	0
MS27039-08-19	26	293	0
MS27039-08-24	3	62	0
MS27039-1-08	2	240	0
MS27039-1-10	6	234	0
MS27039-1-12	2	168	0
MS27039-1-13	13	42	0
MS27039-1-14	4	273	0
MS27039-1-18	4	934	0
MS27039-1-25	2	23	0
NAS1149CN832R	4	193	0
NAS1149F0332P	53	2,488	0
NAS1149F0363P	16	282	0
NAS1149F0432P	8	737	0
NAS1149FN832P	18	1,440	0
NAS1330S08KB106	8	556	0
NAS1330S08KB321	8	319	0
NAS1832-3-7	8	17	0
NAS1832-4-7	2	2	0
NAS1834C3-300	2	82	0
NAS620C-10L	8	226	0
NAS9303B-5-03	4	72	0

Part Specifications

Specifications could not be found.

Plex 11/12/20 7:30 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					